

Date: Thursday, 10/18/2007 7:52:29 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RH ACTUATOR ASSEMBLY
Job Number	: 35182		
Estimate Number	: 12770		
P.O. Number	: <i>N/A</i>	Part Number	: 41232 200 001 002
This Issue	: 10/18/2007 S.O. No. : <i>N/A</i>	Drawing Number	: 41232-200-001 REV IR
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: IR
Previous Run	: 31451	Material	: <i>N/A</i>
Written By	:	Due Date	: 10/24/2007 Qty: 1 Um: Each
Checked & Approved By	: <i>07.10.18</i>		
Comment	: Est Rev.A New Issue 07-02-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS208224	elbow
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
elbow
Batch: *M104427*

2.0	AN8424D	Elbow
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Elbow
Batch: *M104156*

3.0	41232 200 007 001	Brass Cylinder Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Brass Cylinder Assembly
Batch: *B30942*

4.0	41232 200 003 001	Spring (Step Actuator)
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Spring (Step Actuator)
Batch: *30941*

5.0	MS1699623	cap screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
cap screw
Batch: *M103534*

7/12/07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/18/2007 7:52:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RH ACTUATOR ASSEMBLY

Job Number: 35182

Part Number: 41232 200 001 002

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3154R

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Nut

Batch: M17566

lu

7.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: M105906

lu

8.0

AN960JD10

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: M105792

lu

9.0

MS21042L3

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Nut

Batch: M105558

lu

10.0

AN322A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M3413

lu

11.0

41232 200 005 003

Spacer (Step Actuator)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spacer (Step Actuator)

Batch: 31022

lu

12.0

41232 200 002 005

pivot arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pivot arm

Batch: 31778

67112/04 (1)

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W/O:		WORK ORDER CHANGES					
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Drawing Name: RH ACTUATOR ASSEMBLY

Job Number: 35182

Part Number: 41232 200 001 002

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

41232 200 002 003

latch



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

latch

Batch: B 35203

Ce 8/01/14

14.0

41232 200 002 001

tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

tube

Batch: B31776

CU

15.0

41232 200 008 001

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Decal

Batch: 31023

CU

16.0

S 1455

spring-step actuator (replaces 71459)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

spring-step actuator (replaces 71459)

BATCH: M104079

Ce 7/12/0 4(1)

17.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per Dwg 41232-200-001

2-Torque as per Dwg 41232-200-001

x1

ml 08/01/16

18.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/01/16 (X)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPP 35060

18 08/01/17

(X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 08/01/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



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Comment: FINAL INSPECTION/W/O RELEASE

D 08/01/17

Job Completion



h 08.26.17

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

